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## (54) Process for planting of woody stem plants by hydroboring

(57) A process for planting of woody stem plants by hydroboring, wherein a planting hole is prepared by means of a hydroboring apparatus, slow- and/or quick-acting fertilizer composition containing up to 75% of wt. of N, P<sub>2</sub>O<sub>5</sub> and K<sub>2</sub>O macro nutritive elements and up to 10% wt. of Mg, Cu, Mn, Zn, Fe and B micro nutritive elements in desired ratio are admixed with the boring water and the reproducer is placed into the planting hole. The boring water may optionally contain fine-crushed organic and/or inorganic substance, soil-desinfectants and/or fungicides or different compounds controlling the plants' processes, e.g. compounds with hormonic activity or their precursors. For the plantation rooted or rootless reproducers can be used. According to the process of the invention different woody stem plants e.g. poplars, willows, vines, peaches etc. can successfully be planted.

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## SPECIFICATION

## Process for planting of woody stem plants

5 The present invention relates to a process for planting of woody stem plants by hydroboring, wherein the 5  
 planting hole is prepared by a hydroboring apparatus and plant nutrients, different compounds and  
 compositions controlling the plant's vital processes or plant protecting agents as well as substances for  
 amelioration admixed with the boring water are applied to the soil.

10 Into the hole thus prepared rooted or rootless propagation materials/reproducers/ are placed. According 10  
 to the process of the invention different woody stem plants e.g. poplar, willow, vine, peach and other types of  
 fruits can successfully be planted by large-scale industrial methods into any type of soils except stony soils.

## Background of the invention

15 It is well known that planting of forests and fruit-gardens is carried out by two methods. One of these 15  
 methods is the traditional process wherein a hole is dug of the size of 60×60×60 cm, the reproducer is  
 placed into the hole, the soil dug out is replaced around the reproducer, it is watered and finally the soil is  
 compacted. The other method is the mechanical deep drilling method, wherein the planting hole is prepared  
 by means of a twist deep borer which lifts out the loosened soil from the hole and places it beside it. Into the  
 hole thus obtained organic fertilizer and/or fertilizer are added, the reproducer is placed into it, the soil is  
 compacted by replacing same around the reproducer and the young sapling is watered. 20

25 It is a drawback of the traditional process that it is extraordinarily labour-consuming and consequently 25  
 expensive and slow. The drawback of the mechanical deep drilling method consisting of several work-phases  
 is that the twist drill compacts the sides of the hole, thus subsequent to the placing of the reproducer into the  
 hole the soil has to be broken up and has to be compacted around the sapling. An additional drawback is the  
 intensive wear of the bit edge and consequently the frequent and expensive change of the bit. A further  
 drawback is in case of both known processes the low ratio of plants taking root and the annual low yield of  
 crops.

30 In order to eliminate the drawbacks of the known methods mentioned above we have investigated the 30  
 possibilities of the development of a new technology and we have made a series of experiments on different  
 types of soils and under different weather conditions employing different types of reproducers. In case of  
 predominantly bad, sandy soils assigned for forest plantation which soils are unsuited for field and  
 horticultural husbandry due to the low water table and the insufficient nutrient supply, we have found that  
 the nutritive element content of the leaves of 3-5 m tall poplar cuttings with crown buds – planted in a depth  
 of 2-4 m – does not reach the optimal values regarding certain elements. The reason for this is that by  
 35 carrying out the planting up to the water table the water supply of the plant becomes more favourable, the  
 plant grows more quickly but the soil does not contain sufficient nutrients to ensure the optimum nutrient  
 level. The test data of a 2 year old poplar plantation are given in Table 1. The test data relate to plants planted  
 by traditional technology as well as by the process of the invention and both are compared with the optimum  
 values. The data relate to leaf-dry substance. 40

TABLE 1

	Nutritive element content	Optimum value	Planting with traditional process	Planting with hydroboring process	
45					45
	Nitrogen % by wt	2.50	2.50	2.30	
	Phosphorus % by wt	0.25	0.24	0.19	
	Potassium % by wt	1.50	1.50	1.27	
50	Calcium % by wt	1.70	1.80	2.00	50
	Magnesium % by wt	0.40	0.37	0.39	
	Iron ppm	200	130	105	
	Manganese ppm	120	125	95	
	Zinc ppm	60	44	20	
55	Copper ppm	15	11	8	55
	Boron ppm	60	59	51	
	Molybdenum ppm	0.5	0.8	1.0	

60 Different researchers described similar results but in the course of their investigations the intensive 60  
 growth of the plants was not due to the optional amount of used water but the great amount of  
 nitrogen-fertilizer Vagoor, Lehrbuch der Pflanzenphysiologie, VEB Gustav Verlag Jena 1979, pp. 137-138;  
 and Souchelli: Trace-elements in agriculture, Von Nostrand Reinhold Co., New York 1969, pp. 201-209/.

into account all parameters having importance from point of view of the dynamic unity of plant and its environment and which technology produces harmony between the plant protection and nutrition adjusted to the plant's vital processes during the whole vegetation period particularly during the growing period just after taking root. The planting process by hydroboring according to the invention is the result of our 5 wide-spread experimental work and it offers a great help in the large scale industrial planting of forest and fruit garden.

*Detailed description of the invention*

According to the process of the invention for planting of woody stem plants a planting hole is prepared by 10 hydroboring apparatus of a deepness of 2-4 m depending on soil quality and type of plant to be planted. Previously slow- or quick-acting fertilizer compositions containing the necessary nutrients are dispersed in the 15 boring water. These compositions contain up to 75 % by weight of N, P<sub>2</sub>O<sub>5</sub> and K<sub>2</sub>O as macro-nutritive elements and up to 10 % by weight of Mg, Cu, Mn, Zn, Fe and B as micro-nutritive elements in the desired ratio.

15 The boring water may optionally contain fine-crushed organic substances e.g. organic fertilizer and/or turf to increase the nutrient content and for amelioration, it may also contain fine-crushed inorganic substances e.g. zeolite, perlite or other types of mineral clays. If desired soil- disinfectants, preferably phosphorus acid-, thiophosphorous acid- or dithiophosphorous acid-ester-derivatives, e.g. O-ethyl-S-phenyl-ethyl-phosphonodithioate /DYFONATE/, 2-chloro-3-/diethylamino/-1-methyl-3-oxo-1-propanyl-dimethyl-phosphate /DIMECRON/ O,O-diethyl-O-/2-isopropyl-6-methyl-4-pyrimidinyl/-phosphorothioate /DIAZINON/, 20 S-/2,5-dichlorophenylthiomethyl/-O,O-diethyl-phosphorodithioate /PHENKAPTON/, etc. may also be mixed into the boring water.

As fungicides triphenyl-stannic acetate /BRESTAN/ and/or zinc- or manganese dithiocarbamate derivatives /MANEB, MANCOZEB, ZINEB/, etc. can preferably be mixed into the boring water.

25 For controlling the plant's vital processes, if desired different compounds having hormonal activity /e.g. gibberellinic acid or its derivatives, auxin or cytoquinine or cytoquinine-like substances/, or compounds being transformed into such compounds in the plant /e.g. precursors, methionin/ may also be added to the boring water.

The rooted or rootless reproducers are placed into the planting hole prepared by using boring water of 3-4 30 bar pressure containing all the necessary substances mentioned above.

The advantage of the process according to the invention compared with the known methods is that it can be carried out quickly and economically since the preparation of the planting hole, the addition of nutrients, water and other substances /plant protectives, soil-ameliorating materials, regulators etc./, the compacting of the soil around the plant are made in a single step by using mechanical power and the demand of physical 35 work is reduced to one third. A further advantage of the process of the invention is that the water in the bored hole produces a sludge-bed which surrounds the sapling and fixes it without any specific compacting operation. The sludge-bed contains every material in desired quality and quantity necessary to the sufficient taking roots and growing of the plant and surrounds the underground part of the plant in a fairly large volume and in uniform distribution thus solving the constant and uniform nutrient-supply harmonizing with 40 the vital processes in the long run. Despite of the relative high nutrient concentration considerable amount of fertilizer can be economized since there is no need for the so called "reserve fertilization" of the whole plantation area and the effective nutrient supply can be solved with the one fifth part of the earlier amount.

Further advantage of the process of the invention is that the local amelioration of soil of bad quality can 45 simply be realized simultaneously with the planting. The most important advantage of the process is that the planting of forests and fruit-gardens can be carried out under such conditions under which it was impossible or complicated when using the known methods. As an advantage the fact can finally be mentioned that, the healthy, rapidly growing plant stock can earlier achieve the state, when it can be utilized, e.g. in case of poplar the felling rotation /in average 25 years/ is reduced at least to one half.

The invention is illustrated by the following, non-limiting examples.

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*Example 1*

*Comparative test of poplar plantations planted by mechanical deep-boring and by hydroboring*

On an area of 1 ha of weakly humic soil poplars are planted in 4 repetitions at a square-distance of 5×3 m from one another by mechanical deep-boring and by hydroboring using rootless reproducers. The 55 comparative test of the plantations was carried out 2 years after the planting. The average results are

summarized in Table 2.

TABLE 2

		Taking roots /%	Stem-diameter /cm/	Height of trees /m/	Production of organic substances /%/	
5	Mechanical deep-boring	81	2.66	1.90	100	10
10	Hydroboring	94	2.76	2.02	114	15

## 15 Example 2

Comparative test of poplar plantations planted by hydroboring and hydroboring + addition of plant nutrients

On an area of 1 ha of weakly humic soil poplars are planted in 4 repetitions at a square-distance of 5×3 m from one another by hydroboring and hydroboring + addition of plant nutrients, using rootless reproducers.

20 At the time of the planting soil-examinations were carried out, the results thereof are summarized in Table 3. The plant nutrients were added in two different doses /250 g/tree and 500 g/tree/. The different components of the nutrients as well as the water-solubility and the nutritive-element content thereof are summarized in Table 4. The examination of the plantations has been carried out for 4 years starting from the planting. The average test results in every year are summarized in Table 5. The nutritive element content of the leaves was determined two years after the planting, the results thereof are summarized in Table 6.

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TABLE 3

	Tested parameters	Values	
30	pH	7.5	30
	Heaviness	30	
	CaCO <sub>3</sub>	% by wt	5.0
	Humus	% by wt	0.88
35	NO <sub>2</sub> + NO <sub>3</sub>	ppm	1.6
	P <sub>2</sub> O <sub>5</sub>	ppm	101
	K <sub>2</sub> O	ppm	112
	Mg	ppm	56
	Na	ppm	39
40	Zn	ppm	5.2
	Cu	ppm	5.7
	Mn	ppm	16.1
	SO <sub>4</sub> <sup>2-</sup>	ppm	5.1

TABLE 4

	Components of the fertilizer	Solubility at 20°C % by wt	Nutritive elements	Nutritive element content in the fertilizer % by wt	
5	Urea-formaldehyde cond.	$10^{-2} - 10^{-1}$	Nitrogen	20	5
10	Potassium chloride	good	K <sub>2</sub> O	11	10
15	Potassium magnesium phosphate	$10^{-2} - 10^{-1}$	Mg	4	15
20	Cupric ammonium phosphate	$10^{-3} - 10^{-2}$	Cu	0.4	20
25	Manganese ammonium phosphate	$10^{-3} - 10^{-2}$	Mn	0.2	25
30	Zinc ammonium phosphate	$10^{-3} - 10^{-2}$	Zn	0.1	30
35	Iron ammonium phosphate	$10^{-3} - 10^{-2}$	Fe	0.35	35
40	Boric acid	good	B	0.05	40

TABLE 5

	Time after the planting	Nutrient dose g/tree	Stem diameter /cm	Height of trees /cm	Production of organic substances /%	
35	1 year	0 /control/	1.06	99.8	100	35
40		250	1.10	95.9	105	40
		500	1.24	95.8	110	
45	2 years	0 /control/	2.72	202.8	100	45
		250	2.88	213.1	118	
		500	2.97	219.4	129	
50	3 years	0 /control/	5.35	351.0	100	50
		250	5.75	375.0	123	
		500	5.99	379.0	130	
55	4 years	0 /control/	9.26	543.0	100	55
		250	10.57	592.0	142	
		500	10.89	595.0	152	

TABLE 6

	<i>Nutritive elements</i>	<i>Nutritive element content in the dry leaves</i>		
		<i>0 g/tree</i>	<i>250 g/tree</i>	<i>500 g/tree</i>
5	Nitrogen	2.79 % by wt	3.00 % by wt	2.79 % by wt
10	Phosphorous	0.19 % by wt	0.19 % by wt	0.19 % by wt
15	Potassium	1.57 % by wt	1.64 % by wt	1.62 % by wt
20	Ca	2.21 % by wt	2.11 % by wt	2.10 % by wt
25	Mg	0.39 % by wt	0.40 % by wt	0.44 % by wt
5	Fe	94.7 ppm	96.7 ppm	107.5 ppm
10	Mn	95.0 ppm	89.0 ppm	91.7 ppm
15	Zn	19.5 ppm	21.9 ppm	23.5 ppm
20	Cu	7.8 ppm	9.8 ppm	9.0 ppm
25	B	51.0 ppm	56.0 ppm	62.0 ppm

*Example 3**Examination of insecticidal and fungicidal activity on poplar plantations planted by hydroboring*

According to Example 2 poplars are planted on humic soil. At the time of the planting soil test was carried out and the degree of infection by insects and fungi was determined. The area was infected by *Anoxia pilosa* and *Cytospora chrysosperma*. The pesticide contains O-ethyl-S-phenylethyl-phosphorodithioate /DYFONATE/ as active ingredient /applied dose: 30 g active ingredient/tree/, the fungicide contains triphenyl stannic acetate /BRESTAN/ as active ingredient /applied dose: 1.5 g active ingredient/tree/. A third experiment was carried out by mixing a fertilizer composition according to Example 2 into the boring water together with the insecticide and fungicide.

The results of the soil tests carried out at the same time on the planting are given in Table 7, the test results

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obtained one year after the planting are summarized in Table 8.

TABLE 7

	<i>Tested parameters</i>	<i>Values</i>	
	pH	7.5	
	Heaviness	32	
	CaCO <sub>3</sub> % by wt	6.4	
	Humus % by wt	1.47	
	NO <sub>2</sub> + NO <sub>3</sub> ppm	2.3	
	P <sub>2</sub> O <sub>5</sub> ppm	110	
	K <sub>2</sub> O ppm	150	
	Mg ppm	39	
	Na ppm	18	
	Zn ppm	5.6	
	Cu ppm	3.2	
	Mn ppm	8.6	
	SO <sub>4</sub> <sup>2-</sup> ppm	7.8	

TABLE 8

	<i>Treatment</i>	<i>Infection by</i> <i>Anoxia pilosa</i> %					<i>Infection by</i> <i>Cytospora chrysosperma</i>				
		1	2	3	4	Average	1	2	3	4	Average
40	Dyfonate + Brestan	1	0	0	0	0.25	0	0	0	0	0
45	Dyfonate + Brestan + Fertilizer	0	1	0	0	0.25	0	0	0	0	0
	Control	3	7	6	1	4.25	10	9	4	6	7.25

## 50 Example 4

Effect of fine-crushed inorganic substance addition /manganese mud from Urkut/ on poplar planted by hydroboring

Poplars are planted on weakly humic soil according to Example 2. At the time of the planting soil test was carried out the results of which are summarized in Table 9. In order to examine the effect of manganese mud it was added in an amount of 500 g/tree. In the course of another experiment the activity of the fertilizer composition according to Example 2 /in an amount of 125 g/tree/ together with the manganese mud was

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examined. The experiments were evaluated one year after the planting. The results are summarized in Table 10.

TABLE 9

	<i>Tested parameters</i>	<i>Values</i>	
5	pH	7.6	5
10	Heaviness	30	10
15	CaCO <sub>3</sub> % by wt	4.2	15
20	Humus % by wt	0.9	20
25	NO <sub>2</sub> + NO <sub>3</sub> ppm	1.4	25
30	P <sub>2</sub> O <sub>5</sub> ppm	78	30
	K <sub>2</sub> O ppm	86	
	Mg ppm	55	
	Na ppm	36	
	Zn ppm	5.8	
	Cu ppm	1.2	
	Mn ppm	10.5	
	SO <sub>4</sub> <sup>2-</sup> ppm	5.0	

Treatment	Stem diameter /mm/				Average	Height of trees /cm/	Average	Production of organic substance %/
	1	2	3	4				
Manganese mud	9.9	10.3	10.2	10.4	10.15	97	98	97.5
Manganese mud + fertilizer	10.3	10.8	10.9	10.6	10.65	99	97	98.25
Control	9.2	9.7	9.6	9.6	9.5	102	95	98

Treatment	Stem diameter /mm/				Average	Height of trees /cm/	Average	Production of organic substance %/
	1	2	3	4				
Organic fertilizer	9.6	9.6	9.5	9.5	9.55	100	99	101
Organic fertilizer + fertilizer	10.8	10.3	10.6	10.6	10.6	102	98	99
Control	9.2	9.7	9.6	9.6	9.5	102	95	96

**Example 5***Effect of fine crushed organic substance addition /organic fertilizer/ on plantation of poplars planted by hydroboring*

The experiment was carried out according to Example 4 but organic fertilizer in an amount of 3 liter/tree 5 was used instead of manganese mud, admixed with the boring water. The experiment was evaluated one year after the plantation, the results are summarized in Table 11.

**Example 6***Effect of addition of compounds with hormonic activity on poplar plantations planted by hydroboring*

10 The experiment was carried out according to Example 4, but a compound with hormone active agent /gibberellin/ in an amount of 0.05 g/tree instead of manganese mud was used and mixed into the boring water.

The experiment was evaluated one year after the planting, the results thereof are summarized in Table 12.

TABLE 12

Treatment	Stem diameter /mm/				Average	Height of trees /cm/	Average	Production of organic substance %/
	1	2	3	4				
Gibberellin	9.3	9.5	9.6	9.6	9.5	103	101	104.3
Gibberellin + fertilizer	10.6	10.8	10.6	10.7	10.6	101	99	100
Control	9.2	9.7	9.6	9.6	9.5	102	95	96

TABLE 13

Treatment	Taking roots %/	Shoot-diameter /mm/	Shoot-length /mm/	Weight of leaves g/stock	Weight of stock g/stock	Production of organic substance %/
20 g/stock fertilizer	96	5.13	733	81.73	115.7	
40 g/stock fertilizer	95	5.19	771	85.39	127.1	
Control	94	4.92	683	66.28	100	

**Example 7**

*Comparative test of vine-plantations planted by hydroboring and by hydroboring + addition of plant nutrients*

Vine is planted on humic sandy soil by mixing a fertilizer composition into the boring water in an amount 5 of 20 and 40 g/vine-stock, respectively. The experiment was evaluated one year after the planting. the average values of 200-200 vine-stocks are summarized in Table 13.

**Example 8**

*Comparative test of peach plantations planted by hydroboring and by hydroboring + addition of plant nutrients*

Peach trees are planted on middle-hard adobe-soil 100 cm deep by mixing a fertilizer composition 10 according to Table 4 into the boring water in an amount of 40 g/tree and 80 g/tree, respectively. The experiment was evaluated one year after the planting, the results are summarized in Table 14.

TABLE 14

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	<i>Treatment</i>	<i>Taking roots /%</i>	<i>Stem diameter /mm</i>	<i>Production of organic substances /%</i>
20	40 g/tree fertilizer	83	35.7	116
25	80 g/tree fertilizer	87	38.9	126
25	Control	64	30.8	100

**CLAIMS**

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1. Process for planting of woody stem plants by hydroboring, which comprises placing into the planting hole prepared by hydroboring apparatus, plant nutrients, optionally fine-crushed organic and/or inorganic substances, soil disinfectant and/or fungicides and/or compounds of hormone activity or precursors thereof admixed with the boring water and placing the reproducers into the planting hole.

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2. Process as claimed in claim 1, which comprises using fertilizer compositions as plant nutrients containing up to 75 % by wt of N, P<sub>2</sub>O<sub>5</sub> and K<sub>2</sub>O macro-nutritive elements and up to 10 % by wt of Mg, Cu, Mn, Zn, Fe and B micro-nutritive elements in desired ratio.

3. Process as claimed in claims 1 to 2, which comprises using the plant nutritive elements in form of slow- and/or quick-acting fertilizer compositions.

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4. Process as claimed in claim 1, which comprises using organic fertilizers and/or turf as fine-crushed organic fertilizers.

5. Process as claimed in claim 1, which comprises using zeolite, perlite or other types of mineral clays as fine-crushed inorganic substances.

6. Process as claimed in claim 1, which comprises using phosphoric acid-, thiophosphoric acid-ester-derivatives as soil disinfectants.

7. Process as claimed in claim 1, which comprises using triphenyl stannic acetate and/or zinc- and/or manganese-dithiocarbamates as fungicides.

8. Process as claimed in claim 1, which comprises using gibberellinic acid or gibberellinic acid-derivatives, auxin or cytoquinine or cytoquinine-like compounds as compounds of hormone activity.

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9. Process as claimed in claim 1, which comprises using amino acids as compounds being transformed into compounds with hormone activity in the plant.

10. Process as claimed in any of claims 1 to 9, which comprises placing rooted or rootless reproducer into the planting hole.

11. A process as claimed in claim 1 and substantially as hereinbefore described in any one of Examples 1 to 8.

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